

TK Rotary Indexing Chart

Divisions	Degrees	Sequence
2	180	0, 180
3	120	0 , 120 , 240
4	90	Use 20 Tooth Counter - 0, 0, repeat
5	72	Use 32 Tooth Counter - 0, repeat
6	60	0 , 60 , 120 , 180 , 240 , 300
7	51.249	Use Heptagon marks on the division wheel
8	45	Use 20 Tooth Counter - 0 and repeat
9	40	0 , 40 , 80 , 120 , 160 , 200 , 240 , 280 , 320
10	36	Use 32 Tooth Counter - 0,16, repeat
12	30	0 , 30 , 60 , 90 , 120 , 150 , 180 , 210 , 240 , 270 , 300 , 330
15	24	0 , 24 , 48 , 72 , 96 , 120 , 144 , 168 , 192 , 216 , 240 , 264 , 288 , 312 , 336
16	22.5	Use 20 Tooth Counter - 0,10, repeat
18	20	0 , 20 , 40 , 60 , 80 , 100 , 120 , 140 , 160 , 180 , 200 , 220 , 240 , 260 , 280 , 300 , 320 , 340
20	18	Use 32 Tooth Counter - 0,8,16,24, repeat
32	11.25	Use 20 Tooth Counter - All of the numbers, repeat
40	9	Use 32 Tooth Counter - All of the numbers, repeat
64	5.625	Use 20 Tooth Counter - All of the numbers and lines, repeat
80	4.5	Use 32 Tooth Counter - All of the numbers and lines, repeat
160	2.25	Every Tooth